

**JOHN J FARBER  
TECHNOLOGY & INNOVATION CENTER  
LAB EXTRUDER CAPABILITIES**

**Small Line: Monolayer, SM/SM**

- 11" Die Width
- Available Die Lips: .070", .145"
- Maximum Width:
 

.100" - .120"	9"
.050" - .100"	8"
.010" - .050"	7"
- No Special Capabilities
- Minimum Material Needed: 10# (application dependent)



**Large Line: Up to 3 Layer Co-extrusion (feed block w/single manifold die, distribution block w/triple manifold die), SM/SM**

- Possible Sheet Construction: A, B, A/B, A/B/A, A/B/C, A/C/B, B/C/A, C/B/A, C/B (Triple A/C/B only)
- 1.5" Co-Ex (A, C)
- 2.5" Main (B)
- Available Die Widths: 20", 44"
- Available Die Lips: .125", .200", .275"
- Maximum Width:
 

Large Die	Max .225"	40"
	Min .020"	36"
Small Die	Max .225"	16"
	Min .020"	16"
- Lamination Available
- Minimum Material Needed:
 

Large Die	300# (application dependent)
Small Die	150# (application dependent)